## Panasonic CONNECT



Panasonic's all-rounder pick-and-place machine that handles both SMT and THT components as standard or odd-form components in one placement order.

## **NPM-VF**

The NPM-VF is equipped with a double portal. The SMD and THT components are placed by one placement head per portal. A wide variety of vacuum pipettes and grippers are available. The pick and place machine can be used in single or dual lane mode. The NPM-VF reaches a speed of up to 4,500cph and can process component sizes from 5x5mm up to 130x35mm and 60mm height. Active cutting and clinching tools are integrated which detach THT components from the radial and axial feeders. Clinching directions as well as pin lengths per THT component can be defined via the assembly program. Beside the radial and axial feeders, the NPM-VF can be equipped with all common standard feeder systems for SMD components. The flexible NPM-VF is an ideal machine for cycle-optimized production, especially for companies that must process both types of components due to the increased demand from power electronics for THT assemblies. This efficient pick and place machine contributes to reduce manpower requirements and to consistent production with high productivity, flexibility and high-quality pick and place results.

## **Key Features**

Double portal

Active cutting and clinching tools

High-quality pick and place results.

Compatible with common standard feeder systems for SMD components





## NPM-VF

https://latam.connect.panasonic.com/pe/pt/produtos/smart-factory-solutions/npm-vf

Model Number	NPM-VF
PCB dimensions (mm)	Standard conveyor:L 50 x W 50 $\sim$ L 510 x W 460Anvil conveyor (Option): L 50 x W 50 $\sim$ L 460 x W 400
Applicable components	Max. dimensions : L 130 mm $\times$ W 35 mm $\times$ H 60 mmL 150 mm $\times$ W 38 mm $\times$ H 29 mmMax. component mass : 200g
PCB exchange	Standard conveyor:4.5 sAnvil conveyor (Option):5.5 s
Insertion direction	360° (± 180° )*1 degree unit
Electric Source	3-phase AC 200, 220, 380, 400, 420, 480 V, 2.7 kVA
Pneumatic Source	0.5 ~ 0.8 MPa, 200 L /min (A.N.R.)
Dimension	W 1 866 x D 2 332 x H 1 554 (Main body only)W 2 166 x D 2 332 x H 1 554 (When downstream extension conveyor is connected)Note: Excluding the monitor, signal tower and ceiling fan cover.
Mass	2 590 kg (Only for main body : This differs depending on the option configuration)
Max. PCB Mass	Up to 3kg
PCB Thickness	0.3 ~ 8 mm
PCB Flow	Left ← Right / Left → Right (Flow direction is selectable)
Insertion Push Force	Up to 100 N
Clinch Specifications	Anvil conveyor (Option):Clinch angle : 60 degrees outward clinchClinch pitch : 2.5 to 40 mmLead bend angle : 10 ~ 40° Lead diameter :φ 0.4 mm ~ φ 1.0 mm (soft copper)φ 0.4 mm ~ φ 0.8 mm (hard copper / CP wire)
3-station head	Body chuck + Nozzle + Nozzle Body chuck + Nozzle + Swing nozzleBody chuck + Nozzle + Lead chuckBody chuck + Swing nozzle + Lead chuckTact : Max. 0.65 s / component
2-station head	Body chuck + Body chuckTact : Max. 0.9 s / component
Stick	SMax. component dimension: W 20 x L 80 x H 20 mmMax. stick width: 24 mmMax. component mass: 2 kg in total (including stick mass)LMax. component dimension: W 60 x L 80 x H 45 mmMax. stick width: 64 mmMax. component mass: 2 kg in total (including stick mass)
Radial Tape	Max. body dimension : Max. φ 20 x H 30 mmLead pitch : 2.5 / 5.0 / 7.5 / 10.0 mm
Tray	Max. tray dimension : L 230 $\times$ W 335 $\times$ D 69 mmMax. pallets per feeder : Max. mass : 20 kg (magazine + pallet + tray + components
Bulk	Customized spec
Machine Configuration Front	Max. number of products to be loaded: Stick S30-slot fixed supply unit: 15
Machine Configuration Rear	30-slot fixed supply unit: 1513-slot fixed supply unit + single tray feeder: 6Twin tray feeder: -5ingle tray feeder + Bowl feeder x 2: -Bowl feeder x 4: -
Software	NPM-DGS · AM-LNB · LNB、Option : PanaCIM、iLNBNote:Max. 3 NPM-VF can be connected to AM-LNBUp to 15 machines of the NPM series (including NPM-VF) or the SP series can be connected to LNB.
Optional Features	Component verification, Traceability, Automatic changeover, Host communication, iLNB line control including other company's machine
SMT Components	Applicable components:Min. dimensions: L 5 mm × W 5 mm or larger (For tape, embossed tape of 12 mm or larger)Placement specs: Head: Nozzle only Placement accuracy: QFP ±0.05 mm (Cpk ≧ 1)Max. tact time: 3000 cph (per head)Supply unit (embossed tape)Tape feeder width 12/16 mm 24/32 mm30-slot supply unit 30 1513-slot supply unit 13 6